







MT 625 H Turbo ST3B MT 625 H Comfort ST3B MLT 625-75 H ST3B

## A IMPORTANT INFORMATION A







Engine speed limited to 1200 rpm, only "stationary lift truck" regeneration must be performed.

## "STATIONARY LIFT TRUCK" EXHAUST PARTICLE FILTER REGENERATION

- Park the lift truck in a safe and adequately ventilated place.
- Check the following points: forward/reverse selector in neutral,

parking brake applied (indicator lamp on),

boom angle less than 5°,

accelerator pedal released,

hand throttle not used (option),

- Check that there is sufficient fuel.
- Start the lift truck and run the engine for a few minutes to bring it up to its operating temperature.
- Press down on the top of switch 1 for more than two seconds to begin the regeneration procedure.
- The indicator lamp come on, accompanied by an audible beep, confirming that stationary lift truck particle filter regeneration is in progress.



- The "wait" - "stationary lift truck" particle filter regeneration process.

- Otherwise, "notice" will be displayed for 3 seconds indicating a fault in the procedure. In this event check the positioning of the lift truck and contact your manufacturer if necessary.

- At the end of the procedure, indicator lamps + f go out.

- During the procedure the engi<mark>ne</mark> spee<mark>d in</mark>creases to approx. 1800 rpm, and the indicator lamp speed increases on when the exhaust particle filter gases reach a high temperature.

## A IMPORTANT A

The particle filter regeneration procedure must not be stopped unless absolutely necessary.

The procedure stops automatically if the operator:

- presses the accelerator pedal,
- releases the parking brake,
- or presses the top of switch 1.
- The time taken for exhaust particle filter regeneration to complete varies (between 15 and 30 minutes) according to various criteria, such as:
  - the level of clogging of the filter,
  - the ambient temperature,
  - the fuel quality and type of engine oil,
  - the number of exhaust particle filter automatic regeneration requests previously canceled.
- The engine will return to its initial idling speed to indicate that the procedure has finished.

## A IMPORTANT A

Once the exhaust particle filter regeneration procedure is completed, leave the engine idling for a few minutes to lower the temperature before switching off the ignition.